

Work Order ID 67430

Monday, March 21, 2011 9:18:25 AM

Page 1

Item ID: D4202-1

Revision ID:

Item Name: Spacer

Start Date: 3/21/2011 Start Qty: ~~200.00~~ 40

Required Date: 3/23/2011 Req'd Qty: ~~200.00~~

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4202

A

100



Hardinge

Hardinge CNC LATHE SMALL

0.00

0.00

Hardinge CNC Lathe Small

Memo

1- Machine as per Folio FB015

FOLIO REV: AR

DWG REV: H

2- Deburr

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

Memo

ml 11-3-31 40

ml 11-3-31 40

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Item ID: D4202-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer

Start Date: 3/21/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 3/23/2011 Req'd Qty: 200.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

OK 11/03/31

40 0

Quality Control

130

Identify as per dwg & Stock Location: *LG*

0.00



Packaging

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

40 0 BE 11/03/31

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 11/04/01

*ME
11-04-01*

Picklist Print

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Page 1

Work Order ID: 67430

Parent Item: D4202-1

Parent Item Name: Spacer



Start Date: 3/21/2011

Required Date: 3/23/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP REV:A NEW ISSUE 10-12-07 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	138.5000	0.35	73.68421		11-3-31	
6061-T6 RD Tube .500 x.058W													

Location

Loc Qty

Loc Code

MAT014

138.5

114852

8.5

117084

130

117270

14.333

Ø0.500

Ø0.384
REF

0.058

4.145^{+0.030}
-0.010

D4202-1 SPACER

RELEASE
2010-11-18
up

W067430

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM TUBING PER WW-T-700/6, AMS 4080, AMS 4082, QQ-A-200/8, OR QQ-A-225/8
REF DART SPEC M6061T6T0.500W.068
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.03 lbs

0.029" MP
11/03/22

A	NEW ISSUE	CP	10.09.22
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>		
DRAWN	<i>GP</i>		
CHECKED	<i>GP</i>		
MFG. APPR.	<i>GP</i>		
DE APPR.	<i>GP</i>		
DATE	10.09.22		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		DRAWING NO. D4202	REV. A
TITLE SPACER		SCALE	NTS
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